



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D407-797-111
Job Sheet 167869



Part No: D407-797-111

Job Qty: 2 ea

Part Name: 407 Quick Release Mounting Provisions - Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/7/17

Job Tracking No:

Due Date: 12/22/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV D IPP Rev:A 11.02.09 new issue DD verf:JLM IPP Rev:B 11.09.12 @ chg 002 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	12/22/17	12/22/17	0.00	0.00	Start Up Stores/Pkg-1		JAN 12 2018
110	Packaging	2 pcs	12/22/17	12/22/17	0.00	0.00	Packaging1		
120	QC	2 pcs	12/22/17	12/22/17	0.00	0.00	QC4		JAN 15 2018
125	DC	2 pcs	12/22/17	12/22/17	0.00	0.00	DC		
130	Packaging	2 pcs	12/22/17	12/22/17	0.00	0.00	Packaging3		
140	QC21-FG	2 Ea	12/22/17	12/22/17	0.00	0.00	QC21		

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN6-17A	4	25	0	0
	AN6-20A	4	34	0	0
	D4271-011	2	2	0	0
	D4271-013	2	2	0	0
	D4292-1	4	6	0	0
	D4294-1	4	10	0	0
	D4314-1	8	17	0	0
	D4314-3	8	19	0	0
	D4713-1	2	6	0	0
	MS21042L6	8	370	0	0
	MS24694-10	8	0	0	0
	MS27151-19	8	21	0	0
	MS3367-5-0	2	43	0	0
	NAS1149D0663J	16	1,371	0	0

Part Specifications

Specifications could not be found.

PART NO:
Revision:
Operation:
Change No:

Packaging
CHG002

Mfg Date: 01/12/18
Job No: 167869

D407-797-111

407 Quick Release Mounting Provisions - Fits LH or RH



DART
AEROSPACE
S031683

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Change Record

Part Number D407-797-111
Description BASKET MOUNTING INSTALLATION

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Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
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Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: MS21042L6 Revision: Nut														
100	Receive Ea	S001709	167869	8 Ea	0	M138441	Start Up Stores/Pkg-1	Bin	Stock	10/24/2017	.			
Operation Totals:		1		8	0									
Part Totals:		1		8	0									
Part Number: NAS1149D0663J Revision: Washer														
100	Receive Ea	S029926	167869	16 Ea	0	M138040	Start Up Stores/Pkg-1		Stock	1/8/2018	Issue Container			
Operation Totals:		1		16	0									
Part Totals:		1		16	0									
Totals:		2		24	0									

Plex 1/15/2018 4:17 PM Dart.Poulin.Mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					